

Speed Changer, Industrial High-Speed Drive, and Gear Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
333612, Speed changer, industrial high- speed drive, and gear manufacturing.....	209	240	13 227	547 167	9 189	17 588	327 107	1 261 474	762 303	2 036 895	159 495
2002..	N	N	15 540	609 530	10 986	19 876	366 424	1 359 507	822 225	2 189 914	59 449
2001..	N	N	15 477	613 614	10 944	21 034	384 842	1 511 988	959 281	2 476 508	79 341
2000..	N	N	16 011	623 525	11 381	22 773	384 362	1 470 266	952 342	2 467 531	95 558
1999..	N	N	15 784	607 540	11 013	22 373	372 552	1 511 009	952 404	2 442 194	85 251
1998..	N	N	16 182	594 251	11 231	22 744	361 273	1 461 859	935 938	2 391 269	116 178
1997..	237	268									

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333612, Speed changer, industrial high-speed drive, and gear manufacturing												
United States	1	240	123	13 227	547 167	9 189	17 588	327 107	1 261 474	762 303	2 036 895	159 495
Indiana	—	7	4	1 394	58 762	979	1 885	36 983	137 280	80 709	220 851	17 352
Missouri	—	12	7	671	20 410	543	1 053	13 002	57 508	46 584	105 685	11 613
New Jersey	—	10	6	290	12 515	225	464	8 512	30 387	19 646	46 388	1475
Pennsylvania	5	10	7	267	12 480	187	375	7 787	25 080	15 300	40 389	1647
Texas	—	12	6	683	27 712	459	721	16 445	56 335	52 725	112 679	14 685
Virginia	3	3	3	342	16 585	142	313	5 415	36 794	44 246	98 908	1870
Wisconsin	—	21	9	1 854	79 000	1 222	2 156	45 821	145 878	93 339	244 424	17 155

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
333612, Speed changer, industrial high-speed drive, and gear manufacturing	
Companies ¹	number.. 209
All establishments ²	number.. 240
Establishments with 1 to 19 employees	number.. 117
Establishments with 20 to 99 employees	number.. 92
Establishments with 100 employees or more	number.. 31
All employees ³	number.. 13 227
Total compensation	\$1,000.. 704 882
Annual payroll	\$1,000.. 547 167
Total fringe benefits	\$1,000.. 157 715
Production workers, average for year	number.. 9 189
Production workers on March 12	number.. 9 391
Production workers on May 12	number.. 9 242
Production workers on August 12	number.. 9 108
Production workers on November 12	number.. 8 980
Production worker hours	1,000.. 17 588
Production worker wages	\$1,000.. 327 107
Total cost of materials	\$1,000.. 762 303
Materials, parts, containers, packaging, etc., used	\$1,000.. 616 517
Resales	\$1,000.. 69 037
Purchased fuels	\$1,000.. 10 465
Purchased electricity	\$1,000.. 20 532
Contract work	\$1,000.. 45 752
Quantity of electricity purchased for heat and power	1,000 kWh.. 389 120
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 2 036 895
Primary products value of shipments	\$1,000.. 1 763 963
Secondary products value of shipments	\$1,000.. 156 793
Total miscellaneous receipts	\$1,000.. 116 139
Value of resales	\$1,000.. 89 423
Contract receipts	\$1,000.. 4 951
Other miscellaneous receipts	\$1,000.. 21 765
Primary products specialization ratio	percent.. 92
Value of primary products shipments made in all industries	\$1,000.. 1 949 009
Value of primary products shipments made in this industry	\$1,000.. 1 763 963
Value of primary products shipments made in other industries	\$1,000.. 185 046
Coverage ratio	percent.. 91
Value added	\$1,000.. 1 261 474
Total inventories, beginning of year	\$1,000.. 459 953
Finished goods inventories	\$1,000.. 176 681
Work-in-process inventories	\$1,000.. 134 696
Materials and supplies inventories	\$1,000.. 148 576
Total inventories, end of year	\$1,000.. 442 949
Finished goods inventories	\$1,000.. 167 546
Work-in-process inventories	\$1,000.. 130 713
Materials and supplies inventories	\$1,000.. 144 690
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. [†] 1 409 243
Total capital expenditures (new and used)	\$1,000.. [†] 59 495
Buildings and other structures (new and used)	\$1,000.. [†] 6 661
Machinery and equipment (new and used)	\$1,000.. [†] 52 834
Automobiles, trucks, etc., for highway use	\$1,000.. [†] 806
Computers and peripheral data processing equipment	\$1,000.. [†] 2 972
All other expenditures for machinery and equipment	\$1,000.. [†] 49 056
Total retirements	\$1,000.. [†] 55 233
Gross value of depreciable assets at end of year	\$1,000.. [†] 1 413 505
Depreciation charges during year	\$1,000.. [†] 82 975
Total rental payments	\$1,000.. 31 337
Buildings and other structures	\$1,000.. 11 922
Machinery and equipment	\$1,000.. 19 415
Total other expenses ⁴	\$1,000.. 141 637
Response coverage ratio ⁵	percent.. 75
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 19 505
Communications services ⁴	\$1,000.. 5 236
Legal services ⁴	\$1,000.. 3 858
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 2 825
Advertising and promotional services ⁴	\$1,000.. 5 721
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 3 235
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 1 864
Management consulting and administrative services ⁴	\$1,000.. 5 695
Taxes and license fees ⁴	\$1,000.. 13 129
All other expenses ⁴	\$1,000.. 80 568

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
333612, Speed changer, industrial high-speed drive, and gear manufacturing											
All establishments	1	240	13 227	547 167	9 189	17 588	327 107	1 261 474	762 303	2 036 895	'59 495
Establishments with—											
1 to 4 employees	9	43	99	4 156	74	142	2 776	8 949	5 058	14 012	'284
5 to 9 employees	9	31	210	8 992	164	318	6 268	18 087	9 877	28 078	'560
10 to 19 employees	7	43	581	24 156	443	873	16 001	53 092	26 614	78 696	'2 392
20 to 49 employees	2	54	1 775	75 815	1 243	2 438	46 086	183 617	117 017	298 158	'7 282
50 to 99 employees	—	38	2 577	102 942	1 774	3 430	58 830	258 426	159 885	419 213	'13 124
100 to 249 employees	—	22	3 491	149 935	2 237	4 262	79 619	358 543	206 388	579 106	'22 405
250 to 499 employees	—	6	g	D	D	D	D	D	D	D	D
500 to 999 employees	—	2	g	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	1	g	D	D	D	D	D	D	D	D
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	86	511	23 041	399	790	15 884	50 813	27 661	78 474	'1 613

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
333612	Speed changer, industrial high-speed drive, and gear manufacturing	240	13 227	547 167	9 189	17 588	327 107	1 261 474	762 303	2 036 895	'59 495
3336123	Gears	80	4 116	179 833	2 978	6 030	111 637	358 553	166 614	525 617	'19 224
3336127	Speed changers and industrial high-speed drives	74	8 595	344 091	5 807	10 761	199 437	852 159	568 034	1 432 861	'38 658

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333612	Speed changer, industrial high-speed drive, and gear manufacturing	2002.. N	X	X	1 949 009
 1997.. N		X	X	2 434 918
3336123	Gears	2002.. N	X	X	583 425
 1997.. N		X	X	688 065
33361231	Gears, pinions, racks, and worms, sold separately	2002.. N	X	X	583 425
 1997.. N		X	X	680 528
3336123111	Loose gears, coarse pitch (diametral pitch less than 20), helical and spur (and herringbone), diameter 24 in. (60.96 cm) or less, hard finished	2002.. 52	X	X	159 089
 1997.. 64		X	X	132 440
3336123113	Loose gears, coarse pitch (diametral pitch less than 20), helical and spur (and herringbone), diameter more than 24 in. (60.96 cm) or less, other than hard finished	2002.. 45	X	X	86 649
 1997.. 38		X	X	66 569
3336123116	Loose gears, coarse pitch (diametral pitch less than 20), helical and spur (and herringbone), diameter more than 24 in. (60.96 cm), up through 72 in. (182.88 cm)	2002.. 28	X	X	52 839
 1997.. 30		X	X	56 285
3336123118	Loose gears, coarse pitch (diametral pitch less than 20), helical and spur (and herringbone), diameter more than 72 in. (182.88 cm)	2002.. 10	X	X	15 138
 1997.. 16		X	X	38 524
3336123125	Coarse pitch (diametral pitch less than 20) worms and worm gearing, sold separately	2002.. 31	X	X	48 801
 1997.. 39		X	X	42 360
3336123135	Loose gears, coarse pitch (diametral pitch less than 20), bevel (straight, spiral, and other)	2002.. 26	X	X	91 058
 1997.. 38		X	X	74 263
3336123146	All other miscellaneous loose gearing, coarse pitch (diametral pitch less than 20), including racks	2002.. 25	X	X	31 739
 1997.. 26		X	X	133 076
3336123153	Loose gears, fine pitch (diametral pitch 20 or more), helical and spur (and herringbone)	2002.. 33	X	X	60 690
 1997.. 38		X	X	88 369
3336123155	Fine pitch (diametral pitch 20 or more) worms and worm gearing, sold separately	2002.. 17	X	X	6 596
 1997.. 16		X	X	7 006
3336123157	All other miscellaneous loose gearing, fine pitch (diametral pitch 20 or more), including bevel gears and racks	2002.. 20	X	X	30 826
 1997.. 27		X	X	41 636
3336123Y	Gears, nsk	2002.. N	X	X	—
 1997.. N		X	X	7 537
3336123YVV	Gears, nsk	2002.. N	X	X	—
 1997.. N		X	X	7 537
3336127	Speed changers and industrial high-speed drives	2002.. N	X	X	1 289 416
 1997.. N		X	X	1 544 834
33361271	Worm speed reducers	2002.. N	X	X	192 907
 1997.. N		X	X	254 269
3336127114	Worm speed reducers, single reduction, center distance less than 3 in. (7.62 cm), with C-face, flange, or scoop mount	2002.. 10	X	X	72 832
 1997.. 11		X	X	87 825
3336127116	Worm speed reducers, single reduction, center distance less than 3 in. (7.62 cm), without C-face, flange, or scoop mount	2002.. 8	X	X	31 418
 1997.. 8		X	X	37 753
3336127118	Worm speed reducers, single reduction, center distance 3 in. (7.62 cm) or more	2002.. 10	X	X	68 426
 1997.. 13		X	X	103 600
3336127121	Worm speed reducers, double or multiple reduction (worm/ worm or helical/worm)	2002.. 8	X	X	20 231
 1997.. 7		X	X	25 091
33361272	Right angle worm gearmotors (enclosed right angle worm gear drive in common support with an electric motor, having an exclusive and dependent, or interrelated, design)	2002.. N	X	X	D
 1997.. N		X	X	99 082
3336127225	Right angle worm gearmotors (enclosed right angle worm gear drive in common support with an electric motor, having an exclusive and dependent, or interrelated, design), less than 1 hp (746 watts)	2002.. 6	X	X	17 954
 1997.. 9		X	X	47 524
3336127226	Right angle worm gearmotors (enclosed right angle worm gear drive in common support with an electric motor, having an exclusive and dependent, or interrelated, design), at least 1 hp (746 watts)	2002.. 5	X	X	D
 1997.. 9		X	X	51 558
33361273	Replacement parts for worm gear products (except for worms and worm gears)	2002.. N	X	X	25 222
 1997.. N		X	X	23 550
3336127329	Replacement parts for worm gear products (except for worms and worm gears)	2002.. 9	X	X	25 222
 1997.. 11		X	X	23 550
33361274	Planetary, cycloidal, epicyclic, chain, cam, and allied concentric and parallel shaft speed reducers, motor-reducers, and gearmotor products (including parts)	2002.. N	X	X	444 410
 1997.. N		X	X	532 473
3336127437	Enclosed concentric and parallel (planetary, cycloid, epicyclic, etc.) shaft speed reducers and motor-reducers, center distance 6 in. (15.24 cm) or less	2002.. 10	X	X	94 923
 1997.. 16		X	X	53 578
3336127438	Enclosed concentric and parallel (planetary, cycloid, epicyclic, etc.) shaft speed reducers and motor-reducers, center distance greater than 6 in. (15.24 cm)	2002.. 13	X	X	51 275
 1997.. 12		X	X	46 211
3336127441	Concentric and parallel (planetary, cycloid, epicyclic, etc.) gearmotors (shaft motor-reducers), less than 1 hp (746 watts)	2002.. 9	X	X	76 817
 1997.. 12		X	X	144 791

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333612	Speed changer, industrial high-speed drive, and gear manufacturing—Con.				
3336127	Speed changers and industrial high-speed drives—Con.				
33361274	Planetary, cycloidal, epicyclic, chain, cam, and allied concentric and parallel shaft speed reducers, motor-reducers, and gearmotor products (including parts)—Con.				
3336127443	Concentric and parallel (planetary, cycloid, epicyclic, etc.) gearmotors (shaft motor-reducers), at least 1 hp (746 watts) up through 5 hp (3.73 kW)	2002.. 8	X	X	53 879
	1997.. 8	X	X	X	32 297
3336127445	Concentric and parallel (planetary, cycloid, epicyclic, etc.) gearmotors (shaft motor-reducers), more than 5 hp (3.73 kW), up through 20 hp (14.9 kW)	2002.. 5	X	X	14 544
	1997.. 4	X	X	D	
3336127447	Concentric and parallel (planetary, cycloid, epicyclic, etc.) gearmotors (shaft motor-reducers), more than 20 hp (14.9 kW)	2002.. 3	X	X	D
	1997.. 5	X	X	D	
333612744G	Planetary, cycloidal, epicyclic, chain, and cam reducers and gearmotors	2002.. 9	X	X	127 657
	1997.. 14	X	X	225 271	
333612744R	Replacement parts for concentric and parallel shaft speed reducer, motor-reducer, and gearmotor products, including planetaries, cycloids, and allied products	2002.. 12	X	X	D
	1997.. 12	X	X	12 136	
33361275	Shaft-mounted speed reducers and screw conveyor drives (including parts)	2002.. N	X	X	113 001
	1997.. N	X	X	154 156	
3336127553	Shaft-mounted speed reducers and screw conveyor drives, maximum bore of hollow shaft 2.756 in. (70 mm) or less in diameter	2002.. 7	X	X	46 932
	1997.. 8	X	X	55 578	
3336127555	Shaft-mounted speed reducers and screw conveyor drives, maximum bore of hollow shaft more than 2.756 in. (70 mm) in diameter	2002.. 11	X	X	61 530
	1997.. 14	X	X	90 338	
3336127559	Replacement parts for shaft-mounted speed reducers and screw conveyor drives	2002.. 5	X	X	4 539
	1997.. 8	X	X	8 240	
33361276	Industrial high-speed drives, fixed ratio (pitch line velocity of 5,000 feet (1,525 meters) per minute or more)	2002.. N	X	X	D
	1997.. N	X	X	34 295	
3336127666	Industrial high-speed drives, fixed ratio (pitch line velocity of 5,000 feet (1,525 meters) per minute or more)	2002.. 5	X	X	D
	1997.. 9	X	X	34 295	
33361277	Offset parallel shaft and right angle speed reducers, except parts	2002.. N	X	X	256 947
	1997.. N	X	X	228 973	
3336127771	Offset parallel shaft speed reducers (including helical, herringbone, and spur), low-speed center 15 in. (38.10 cm) or less	2002.. 12	X	X	29 548
	1997.. 12	X	X	101 704	
3336127773	Offset parallel shaft speed reducers (including helical, herringbone, and spur), low-speed center more than 15 in. (38.10 cm)	2002.. 9	X	X	19 842
	1997.. 9	X	X	60 717	
3336127776	Right angle, single reduction speed reducers, other than worm	2002.. 17	X	X	207 557
	1997.. 11	X	X	66 552	
33361278	Replacement parts for offset parallel and right angle speed reducers	2002.. N	X	X	24 175
	1997.. N	X	X	31 052	
3336127879	Replacement parts for offset parallel and right angle speed reducers	2002.. 13	X	X	24 175
	1997.. 9	X	X	31 052	
33361279	Mechanical adjustable speed drives (nonhydraulic variable speed changers), excluding parts	2002.. N	X	X	41 650
	1997.. N	X	X	50 854	
3336127983	Mechanical adjustable speed drives (nonhydraulic variable speed changers), excluding parts	2002.. 12	X	X	41 650
	1997.. 14	X	X	50 854	
3336127A	Parts for mechanical adjustable speed drives (nonhydraulic variable speed changers)	2002.. N	X	X	6 502
	1997.. N	X	X	15 469	
3336127A88	Parts for mechanical adjustable speed drives (nonhydraulic variable speed changers)	2002.. 4	X	X	6 502
	1997.. 6	X	X	15 469	
3336127B	All other miscellaneous geared speed changers, industrial high-speed drives, and mechanical variable speed drives (gearboxes and allied products) (including parts)	2002.. N	X	X	88 806
	1997.. N	X	X	119 134	
3336127B99	All other miscellaneous geared speed changers, industrial high-speed drives, and mechanical variable speed drives (gearboxes and allied products) (including parts)	2002.. 28	X	X	88 806
	1997.. 29	X	X	119 134	
3336127Y	Speed changers and industrial high-speed drives, nsk	2002.. N	X	X	—
	1997.. N	X	X	1 527	
3336127YVV	Speed changers and industrial high-speed drives, nsk	2002.. N	X	X	—
	1997.. N	X	X	1 527	
333612W	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, total	2002.. N	X	X	76 168
	1997.. N	X	X	202 019	
333612WY	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, total	2002.. N	X	X	76 168
	1997.. N	X	X	202 019	
333612WYWW	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, for nonadministrative-record establishments	2002.. N	X	X	—
	1997.. N	X	X	136 630	

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
333612	Speed changer, industrial high-speed drive, and gear manufacturing—Con.				
333612W	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, total—Con.				
333612WY	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, total—Con.				
333612WYWY	Speed changer, industrial high-speed drive, and gear manufacturing, nsk, for administrative-record establishments				
	2002..	N	X	X	76 168
	1997..	N	X	X	65 389

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3336123	Gears	
	United States	2002.. 583 425
		1997.. 688 065
	Indiana	2002.. 70 843
		1997.. N
	Missouri	2002.. 8 981
		1997.. 8 942
	New Jersey	2002.. 10 884
		1997.. 17 151
	Texas	2002.. 14 796
3336127		1997.. N
	Wisconsin	2002.. 46 584
		1997.. 59 818
	Speed changers and industrial high-speed drives	
	United States	2002.. 1 289 416
		1997.. 1 544 834
	Indiana	2002.. 122 090
		1997.. 158 035
	Missouri	2002.. 97 652
		1997.. 89 997
	New Jersey	2002.. 31 329
		1997.. 31 905
	Pennsylvania	2002.. 15 229
		1997.. 68 863
	Texas	2002.. 100 005
		1997.. 106 909
	Virginia	2002.. 97 424
		1997.. N
	Wisconsin	2002.. 164 658
		1997.. 236 338

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
333612	Speed changer, industrial high-speed drive, and gear manufacturing		
00900001	Total materials2002..	X	616 517
1997..	X	794 916
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	13 653
1997..	X	19 970
33200095	Other fabricated metal products (excluding castings and forgings)2002..	X	12 464
1997..	X	37 765
33211103	Cold iron and steel forgings2002..	X	13 796
1997..	X	23 960
33211111	Other iron and steel forgings2002..	X	31 228
1997..	X	65 620
33211201	Nonferrous forgings2002..	X	4 812
1997..	X	6 149
33151001	Iron and steel castings (rough and semifinished)2002..	X	56 593
1997..	X	80 934
33152011	Nonferrous (aluminum, copper, etc.) castings (rough and semifinished)2002..	X	15 319
1997..	X	24 076
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)2002..	X	42 337
1997..	X	88 629
33120016	Steel sheet and strip (including tinplate)2002..	X	D
1997..	X	N
33120033	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	12 752
1997..	X	40 740
33142111	Copper and copper-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	6 023
1997..	X	12 314
33100067	All other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	3 079
1997..	X	N
00190060	Scrap, including iron, steel, aluminum and aluminum-base alloy (excluding home scrap)2002..	X	2 145
1997..	X	3 487
33299105	Ball bearings (mounted or unmounted)2002..	X	9 667
1997..	X	21 528
33299103	Roller bearings (mounted or unmounted)2002..	X	22 684
1997..	X	41 914
33299107	Balls, rollers, cages, collars, races, and other antifriction bearing components and parts2002..	X	8 221
1997..	X	6 021
33361305	Clutches, couplings, shafts, sprockets, and other mechanical power transmission equipment2002..	X	84 067
1997..	X	77 653
33531207	Electric motors, generators, and parts2002..	X	29 104
1997..	X	87 441
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	8 818
1997..	X	6 419
32791001	Grinding wheels and other abrasive products, excluding industrial diamonds2002..	X	2 149
1997..	X	2 858
33399601	Fluid power pumps, motors, and hydrostatic transmissions (hydraulic and pneumatic)2002..	X	6 110
1997..	X	12 423
33510000	Special dies, tools, die sets, jigs, and fixtures (excluding cutting tools for machine tools)2002..	X	D
1997..	X	7 685
00970099	All other materials and components, parts, containers, and supplies2002..	X	107 129
1997..	X	69 271
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	123 433
1997..	X	58 059

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.